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ASAP

D4961-043
Job Sheet 168435-A



Part No: D4961-043

Job Qty: 4 ea

Part Name: Tube Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/14/17

Job Tracking No:

Due Date: 12/6/17 *April 10*

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP REV:A 15.02.18 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/6/17	0.00	0.00	Start Up Container		FF
110	Small Fab	4 pcs		12/6/17	0.00	2.49	Small Fab		FF
120	QC	4 pcs		12/6/17	0.00	0.00	QC5		EB
130	Packaging	4 pcs		12/6/17	0.00	0.00	Packaging3		APR 06 2018
140	QC21-SA	4 Ea		12/6/17	0.00	0.00	QC21		APR 06 2018

Part Op 110 - 1- Cut D4961-3 tube to size as per dwg 2- On one side of tube flare end as per dwg then slide sleeves and nuts, Descriptions: flare other side of tube as per dwg.

120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN818-L12J	Nut	8 Ea (2 ea)	90-Start up Operation	5054892
M304TR0.750W.049	304 Round Tube .750 X .049W	1 ft (.25 ea)	90-Start up Operation	5053527
MS20819-12J	Sleeve	8 Ea (2 ea)	90-Start up Operation	5050042

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN818-L12J	8	31	0
	M304TR0.750W.049	1	98	0
	MS20819-12J	8	30	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																		
Description Work Order Deviation				Disposition																					
Dart Aerospace Ltd. 1270 Aberdeen Street Newmarket, ON K8A 1K7 CANADA TEL.: 1 813 632-8200 Email: sales@dartaero.com www.dartaerospace.com Date: 04/04/18 Environment Design Doc/Data Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified Container No: S058195 Part: D4961 - 043 Job No: 168435 - A Serial No/Batch: S058195 Revision: Inspector: Manufacturing Process Past Due OTHER :																									

ORY

☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence
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